

### **Hotmelt adhesive in form of sticks**

Name / Product-no.	Color	Base	Softening-point	Viscosity at 180°C	Working-temperature	Open time in sec. *	Recommended applications / best for
universal-transparent 10060	clear	EVA	ca. 87°C	9500	160°-210°C	30-90 sec.	general-purpose, specially for plastic, ceramic, glass, leather, fabrics, metal..
elfenbein 10061	yellow	EVA	ca. 90°C	4000	160°-210°C	10-60 sec.	wood, stone, concrete, paper, carton-board, polystyrene, fixing.
Polyolefin 12280	transparent	Polyolefin	ca. 86°C	9200	170°-200°C	40-100 sec.	general-purpose, very smooth surfaces, very long open time,
universal spezial 10067	transparent	EVA	ca. 86°C	9000	160°-210°C	30-100 sec.	general-purpose, specially for plastic, ceramic, glass, leather, fabrics, metal. very smooth surfaces
gelb schnell bindend 10085	yellow	EVA	ca. 78°C	4000	160°-190°C	10-25 sec.	wood, carton-board, paper, polystyrene. Because of very short open time very good for packaging
universal NT 10065	clear	EVA	ca. 75°C	(at 150°C) 3700	100°-150°C **	until 30 sec.	polystyrene, foam, floristik.
fugenweiß 10020	white	EVA	ca. 83°C	6200	160°-200°C	30-60 sec.	sealing of cracks and joints, decoration.
braun 10021	darkbrown	EVA	ca. 90°C	9000	180°-210°C	30-60 sec.	general-purpose, dark wood, decorations.
grau 10022	grey	EVA	ca. 83°C	6200	180°-210°C	30-60 sec.	cable clips, cable, pipes, decorations.
schwarz 10062	black	EVA	ca. 90°C	9000	180°-210°C	30-60 sec.	general-purpose, rubber, removing of car dents, decorations.
Polyamid 10070	amber	Polyamid ***	ca. 145°C	(at 190°C) 3000	180°-220°C	15-45 sec.	very high heat-resistance, car industry, hair-bonding.
grün 12202	green	EVA	ca. 87°C	9500	180°-210°C	30-90 sec.	general-purpose, decorations.
rot 12232	red	EVA	ca. 87°C	9500	180°-210°C	30-90 sec.	general-purpose, removing of car dents, decorations.
blau 12209	ultramarine blue	EVA	ca. 83°C	6200	180°-210°C	30-60 sec.	general-purpose, removing of car dents, decorations.
gold 12300	gold	EVA	ca. 87°C	9500	160°-210°C	30-60 sec.	general-purpose, decorations.
silber 12301	silver	EVA	ca. 87°C	9500	160°-210°C	30-60 sec.	general-purpose, decorations.
blau spezial 11402	blue	EVA	ca. 85°C	10000	160°-200°C	25-60 sec.	removing of car dents, decorations.
LOZ 12140	white-transparent	EVA	ca. 84°C	8000	160°-200°C	60-120 sec.	general-purpose, very long open time
ACM 11405	transparent	Ethylenalkylacrylat Copolymer	ca. 78°C	5000	160°-200°C	30-90 sec.	general-purpose, ideal for very smooth surfaces like glass and elastic materials like leather, high cold flexibility.

\*Open time depends upon the amount of glue, room-temperature, glue-temperature, type of material to be glued.

\*\*Only to use with a low-melt glue gun or our model AS 3000.

\*\*\*Attention: Polymid takes in moisture. Always keep in closed bag. If necessary remove moisture through oven drying ( about 60°C ).

All hotmelt adhesive consist to 100% of solid contents and are almost unlimited suitable for storage.

Lenghts of glue-stick 180 - 200 mm, diameter 11,3 - 12 mm.

#### **For your information:**

The information above are based on our practical knowledge and experience. We advise to carry out sufficient own tests.

A liability cannot be derived from these information.